

Updated: 4/27/2021

Document	Nomenclature	Rev	Applicable PSDs
012W6100	Materials, Part and Process Substitution and Equivalents	DWG 0001 - N DWG 0002 - C	
012W6101	Liaison Engineering Subsitiutions	DWG 001 - F DWG 002 - C DWG 003 - B	
65-88700	Material Part and Process Substitutions and Equivalents	SHT 1 - AC SHT 5 - AD	
787N9-2116	787 Program Substitution and Equivalents for Materials, Processes, and Mechanical Standard Parts	AY	
BAC001PREF	Boeing Process Specification Preface	W	
BAC1501-100141	Tube, Square and Rectangular, Aluminum and Steel	New	
BAC1503-100396	Extrusion	New	
BAC1503-100717	Extrusion	None	
BAC1505-101712	Tee, Standard, Aluminum, Extruded	New	
BAC1505-101713	Tee, Standard, Aluminum, Extruded	New	
BAC1505-29222	Extrusion	New	
BAC1508-147	TT Section Misc. - Extruded	New	
BAC1509-100340	Channel - Extruded	New	
BAC1510-1268	Channel, Misc Aluminum Extruded	New	
BAC1510-1339	Extrusion	New	
BAC1514-1623	Angle Misc Extruded	New	
BAC1514-1628	Angle-Extruded	New	
BAC1514-2067	Extrusion	New	
BAC1514-3144	Angle, Misc, Aluminum, Extruded	New	
BAC1514-451	Angle Misc Extruded	New	
BAC1514-831	Angle Unequal Leg Extruded	New	
BAC1517-1408	Zee Extruded	New	
BAC1520	Misc Shape, Aluminum Extruded	AJ	
BAC1530-47	Section-Rubber Fabric Covered	A	
BAC1534	Shim, Laminated, Al Alloy, Cres and Titanium Surface Bonded	N	
BAC1536-81	J, Aluminum, Extruded	New	
BAC1536-83	J, Aluminum, Extruded	New	
BAC3113	Extrusion, Hinge Half	D	

<u>BAC5000</u>	Sealing, General	AU	6-281 6-285 6-286 6-315
<u>BAC5001-1</u>	Cut off, End Forming, Handling, and Marking of Tubes and Ducts	H	6-23
<u>BAC5004</u>	Installation of Permanent Fasteners	P	6-130 6-139
<u>BAC5004-1</u>	Solid Rivet Installation	U	6-88 6-89
<u>BAC5004-2</u>	Permanent Straight Shank Fastener Installation	AL	6-82 6-163
<u>BAC5004-3</u>	Blind Fastener Installation	J	6-20 6-21 6-22
<u>BAC5008</u>	Application of Lubricants	V	1-11
<u>BAC5009</u>	Bolt and Nut Installation	AF	6-154 6-179 6-186
<u>BAC5010</u>	Application of Adhesives	AA	
<u>BAC5018</u>	Installation of Safetying Devices	N	
<u>BAC5019</u>	Chromic Acid Anodizing	V	6-167
<u>BAC5022</u>	Sulfuric Acid Anodic Films	J	6-20 6-21
<u>BAC5032</u>	Grinding of Chromium Plate	G	
<u>BAC5034</u>	Temporary Protection of Production Materials, Parts, and Assemblies	P	6-134
<u>BAC5034-1</u>	Temporary Protection of Production Materials, Parts, and Assemblies with Coatings	K	1-1
<u>BAC5034-2</u>	Temporary Protection of Production Materials, Parts and Assemblies with Nonadherent Film and Sheet Coverings	G	6-42
<u>BAC5034-3</u>	Temporary Protection of Production Materials, Parts and Assemblies with Preservatives	D	
<u>BAC5034-4</u>	Temporary Protection of Production Materials, Parts, and Assemblies with Pressure Sensitive Tape	N	
<u>BAC5047</u>	Fluid Tight Fastener Installation	M	6-107 6-109

<u>BAC5047-1</u>	Fluid Tight Fastener Installation	F	6-25 6-36 6-45 6-46
<u>BAC5047-2</u>	Fluid Tight Fastener Installation in Fatigue Rated Structure	G	6-21 6-51 6-93 6-100 6-103 6-116
<u>BAC5063</u>	Fastener Installation in Composite Structures	T	6-120 6-121
<u>BAC5063-1</u>	Solid Rivet Installation in Composite Structures	E	6-4 6-5
<u>BAC5063-2</u>	Permanent Straight Shank Fastener Installation In Composite Structures	F	6-16 6-44 6-46 6-49 6-52 6-53
<u>BAC5063-7</u>	Sleeved Bolt Installation in Composite Structures	L	6-27 6-31
<u>BAC5064</u>	Installation of Inserts, Panel Fasteners and Related Hardware	F	1-1 1-2 6-49 6-52 6-53 6-54
<u>BAC5114</u>	Enhanced Process Control for CNC Machining	QPL - NEW D	
<u>BAC5117</u>	Electrical Bonding	AG	
<u>BAC5117-1</u>	Electrical Bonding of Receptacles	H	6-7 6-8 6-9
<u>BAC5117-18</u>	Electrical Bonding Through Fastener - Clearance Fit Hole	C	6-3 6-4
<u>BAC5117-2</u>	BACS53B or M83454/4 Preinstalled Ground Stud Installation	J	6-3 6-4
<u>BAC5117-3</u>	Standard Preinstalled Ground Stud Installation	F	6-10 6-12
<u>BAC5117-4</u>	Direct Ground Stud Installation	J	6-15
<u>BAC5117-6</u>	Electrical Faying Surface Bonds	M	
<u>BAC5117-7</u>	Driven Rivet Electrical Bond	G	6-5 6-6

<u>BAC5300</u>	Forming, Straightening, and Fitting Metal Parts	N	
<u>BAC5300-1</u>	Surface and Edge Integrity of Metal Parts	K	6-1 6-6
<u>BAC5300-2</u>	Metal Part Forming, Straightening, and Fitting	J	6-19 6-22
<u>BAC5306</u>	Marking of Panels and Direct Silkscreening	M	
<u>BAC5307</u>	Part Marking	Y	6-315
<u>BAC5308</u>	Application of Stencil and Insignia Markings	J	1-5
<u>BAC5312</u>	Application of Plastic Film Markers	V	1-9 6-51
<u>BAC5316</u>	Manufacture of Markers and Placards	V	
<u>BAC5321</u>	Injection Molding of Thermoplastic Parts	QPL - E D	
<u>BAC5325</u>	Application of Nonchromated Primer on Composite, Plastic, Titanium and Cres Surfaces	P	6-28
<u>BAC5338</u>	Acid Etch and Electromechanical Etch Marking	H	
<u>BAC5361</u>	Sealing of Integral Fuel Tank Structure for Electromagnetic	H	6-44 6-50 6-57
<u>BAC5423</u>	Penetrant Methods of Inspection	Y	6-155
<u>BAC5424</u>	Magnetic Particle Inspection	U	6-40
<u>BAC5430</u>	Fabrication and Installation of Resin Bonded Laminated Shims and Solid Fillers	N	6-29 6-30
<u>BAC5435</u>	Bearing Installation and Retention	AA	6-74 6-75
<u>BAC5436</u>	Etch Inspection of Ground or Machined Steel Parts	J	
<u>BAC5439</u>	Ultrasonic Inspection SUPERSEDED BY BSS7055	J	6-23
<u>BAC5440</u>	Hole Preparation, Machining, and Grinding of Steels	L	
<u>BAC5481</u>	Processing of Fluoropolymers	D	6-2
<u>BAC5492</u>	Machining and Cutting Titanium	P	

<u>BAC5602</u>	Heat Treatment of Aluminum Alloys	AH	
<u>BAC5613</u>	Heat Treatment of Titanium and Titanium Alloys	V	QPL - NEW 6-59 6-58
<u>BAC5617</u>	Heat Treatment of Alloy Steels	W	
<u>BAC5619</u>	Heat Treatment of Corrosion Resistant Steel	K	
<u>BAC5621</u>	Temperature Control for Processing of Materials	K	
<u>BAC5625</u>	Surface Treatments for Ferrous Alloys	F	
<u>BAC5626</u>	Colored Chemical Conversion Coatings for Aluminum	C	
<u>BAC5632</u>	Boric Acid - Sulfuric Acid Anodizing	E	
<u>BAC5637</u>	Zinc-Nickel Alloy Plating	F	6-16 6-17
<u>BAC5648</u>	Machining of Copper Beryllium Alloys	ORG	6-1
<u>BAC5650</u>	Hardness Testing	E	
<u>BAC5651</u>	Eddy Current Electrical Conductivity Inspection	D	
<u>BAC5652</u>	Inspection of Castings	B	
<u>BAC5665</u>	Application of Sol-Gel Conversion Coatings on Corrosion Resistant Alloys	D	
<u>BAC5701</u>	Cadmium Plating	P	
<u>BAC5709</u>	Hard Chromium Plating	W	QPL - W 6-67
<u>BAC5710</u>	Application of Special Purpose Coatings	AC	
<u>BAC5716</u>	Preparation of Colored Anodic Films	H	
<u>BAC5719</u>	Chemical Conversion Coatings for Aluminum and Aluminum Alloys	AB	1-5 1-11 1-12
<u>BAC5725</u>	Stripping Organic Materials	H	8-13
<u>BAC5730</u>	Shot Peening	T	
<u>BAC5730-1</u>	Shot Peen Forming	D	6-12
<u>BAC5736</u>	Application of Chemical and Solvent Resistant Finishes	AB	1-10 1-11 1-12
<u>BAC5744</u>	Manual Cleaning (Cold Alkaline, Solvent Emulsion and Foam Cleaners)	J	
<u>BAC5748</u>	Abrasive Cleaning, Deburring, and Finishing	V	
<u>BAC5749</u>	Alkaline Cleaning	Y	

<u>BAC5750</u>	Solvent Cleaning	R	6-109 6-110 6-111 6-113 6-115 6-119
<u>BAC5751</u>	Cleaning, Descaling and Surface Preparation of Ferrous Alloys	M	6-69
<u>BAC5753</u>	Cleaning, Descaling and Surface Preparation of Titanium and Titanium Alloys	Y	
<u>BAC5755</u>	Application of Interior Decorative Finishes	AG	
<u>BAC5763</u>	Emulsion Cleaning and Aqueous Degreasing	L	6-47 6-54 6-59 6-65 6-68 6-69 6-73 6-76
<u>BAC5765</u>	Cleaning and Deoxidizing Aluminum Alloys	Y	6-229 6-235 6-236 6-238 6-239
<u>BAC5771</u>	Stripping Inorganic Finishes	J	6-80 6-81 6-82
<u>BAC5772</u>	Chemical Milling Aluminum Alloys	W QPL Rev AA	6-64 6-66 6-74
<u>BAC5774</u>	Alkyd Primers, Application of	J	
<u>BAC5786</u>	Etch Cleaning of Aluminum Alloys	N	
<u>BAC5793</u>	Application of Corrosion Resistant Finish for Integral Fuel Tanks	AB	6-122 6-123
<u>BAC5797</u>	Coating Systems, For Corrosion Prone Areas, Application Of	G	
<u>BAC5801</u>	The Application of Pressure Sensitive Tape	G	6-17

<u>BAC5804</u>	Low Hydrogen Embrittlement Cadmium-Titanium Alloy Plating	AF QPL - NEW	1-6
<u>BAC5810</u>	Phosphating	M	
<u>BAC5811</u>	Application of Bonded Solid Film Lubricants	W	QPL - NEW
<u>BAC5845</u>	Application of Polyurethane Topcoat	V	
<u>BAC5849</u>	Brush Plating, Anodizing and Electrochemical Etching	P	6-21
<u>BAC5861</u>	Application of Phosphate-Fluoride Coating to Titanium Alloys	E	6-13 6-18
<u>BAC5877</u>	Application of Organic Corrosion Inhibiting Compounds	L	6-17 6-18
<u>BAC5882</u>	Application of Urethane Compative Primer	P	1-8
<u>BAC5946</u>	Temper Inspection of Aluminum Alloys	AB	
<u>BAC5951</u>	Glass Bead Peening	E	
<u>BAC5963</u>	Eddy Current Inspection for Discontinuities	D	
<u>BAC5973</u>	Sleeve Cold Working Of Holes In Aluminum Structure	G	6-28 6-33
<u>BACB10BW</u>	Bearing, Ball, Airframe, Single Row, Extra Light Duty, Torquetube	AC	
<u>BACB10ES</u>	Bearing, Spherical, Narrow Ring, Self Lubricated Liner, Clamped Installation	AA	
<u>BACB10FA</u>	Bearing, Spherical, Wide Ring, Self Lubricated Liner, Sealed, Clamped Installation	Y	
<u>BACB10FB</u>	Bearing, Spherical, Narrow Ring, Self Lubricated Liner, Sealed, Clamped Installation	AN	
<u>BACB10FE</u>	Bearing, Spherical, Self Lubricated Liner, Wide Ring, Sealed, Grooved	P	
<u>BACB10FP</u>	Bearing, Ball, Airframe, Single Row, Precision Grade, Internally Self-Aligning, Light and Extra Light Duty, Cres	U	
<u>BACB10FR</u>	Bearing, Ball, Airframe, Single Row, Precision Grade, Extra Light Duty, Torque Tube, Corrosion Resistant	AA	
<u>BACB10FS</u>	Bearing, Ball, Airframe, Single Row, Precision Grade, Intermediate Duty, Corrosion Resistant	AD	
<u>BACB10FU</u>	Bearing, Ball, Single Row, Precision Grade, Torque Tube, Non-Self-Aligning, Corrosion Resistant	AB	

<u>BACB10FV</u>	Bearing, Ball, Airframe, Single Row, Externally Self-Aligning, Precision Grade, Corrosion Resistant, Extra Light Duty	AA	
<u>BACB10FY</u>	Bearing, Ball, Double Row, Precision Grade, Airframe, Non-Self-Aligning, Extra Wide, Intermediate Duty, Corrosion Resistant	W	
<u>BACB10GD</u>	Bearing, Spherical, Narrow Ring, Self Lubricated Liner, Unclamped Installation	K	
<u>BACB10HY</u>	Bearing, Roller, Double Row, Self-Aligning, Swageable	E	
<u>BACB10JV</u>	Bearing, Spherical, Narrow Ring, Copper-Nickel_Tin Ball	D	
<u>BACB28AA</u>	Bushing, Flanged, Press Fit, Undersize Bore, Oversize Flange	R	
<u>BACB28AK</u>	Bushing, Plain (For Clamped Installation)	R	
<u>BACB28AP</u>	Bushing, Flanged, Undersize Bore, Nominal and Oversize OD (For Clamped Installation)	W	
<u>BACB28AT</u>	Bushing, Flanged, Undersize Bore, Nominal and Oversize OD (For Unclamped Installation)	Y	
<u>BACB28AU</u>	Bushing, Oversize Flange, Undersize Bore (For Unclamped Installation)	AA	
<u>BACB28AV</u>	Bushing, Oversize Flange, Lined (For Unclamped Installation)	M	
<u>BACB28AW</u>	Bushing, Plain, Undersize Bore (For Unclamped Nested Installation)	T	
<u>BACB28AX</u>	Bushing, Oversize Flange, Undersize Bore (For Clamped Installation)	R	
<u>BACB28AY</u>	Bushing, Flanged, Lined, (For Unclamped Installation)	V	
<u>BACB28AZ</u>	Bushing, Flanged, Nominal and Oversize Flange Thickness, Kined Undersize Bore, Nominal and Oversize OD (For Unclamped Installation)	R	
<u>BACB28BA</u>	Bushing, Plain, Variable Wall Thickness	G	
<u>BACB28T</u>	Bushing, Flanged, Steel	R	
<u>BACB28W</u>	Bushing, Flanged, Press Fit, Undersized Bore	AR	
<u>BACB28X</u>	Bushing, Flanged, Nominal Size Bore	AT	
<u>BACB28Y</u>	Bushing, Plain, Nominal Size Bore	AD	
<u>BACB30FN</u>	Bolt, 100 Deg Shear Head, Hex Drive, 95 KSI Shear	BG	

<u>BACB30HC</u>	Bolt, Lock, Tension, Protruding Head, Steel, CT Shank (Stump Type, Hammer Driven)	G	
<u>BACB30LE</u>	Bolt, 12 Point Head, 200 KSI Min Tensile, A286 Cres (Nominal and Oversize)	BE	
<u>BACB30LJ</u>	Bolt, Hex Head, 95 KSI Shear, Short Thread, A286, Nonlocking and Self-Locking (Nominal and Oversize)	BE	
<u>BACB30LK</u>	Bolt, Pan Head, Cross Recess, Short Thread, Close Tol, A286 Cres (Nominal and Oversize)	AG	
<u>BACB30LT</u>	Bolt, 12 Point Head, Short Thread, Close Tol, A286 Cres, 110 KSI Min Shear (Nominal and Oversize)	AJ	
<u>BACB30MB</u>	Bolt, Protruding Head, Hex Drive, Tension, 160 KSI FTU, 95 KSI FSU	AP	
<u>BACB30MR</u>	Bolt, 12 Point Head, 160 KSI Min Tensile, 95 KSI Min Shear, 6A-4V Titanium (Nominal and Oversize)	BK	
<u>BACB30NM</u>	Bolt, Hex head, 160 KSI Min Tensile, Long Thread, 6AL-4V Titanium, Nonlocking and Self-Locking (Nominal and Oversize)	BD	
<u>BACB30NR</u>	Bolt, Hex Head, 95 KSI Shear, Short Thread, 6AL-4V Titanium (Nominal and Oversized)	AU	
<u>BACB30NX</u>	Bolt, Protruding Head, Hex Drive, Tension, 6AL-4V Titanium (Nominal and Oversize)	BH	
<u>BACB30NY</u>	Bolt, 100 Deg Tension Head, Hex Drive, 160 KSI Min Tensile, 6AL-4V Titanium (Nominal and Oversize)	BL	
<u>BACB30PW</u>	Bolt, Hex Head, Shoulder, A286 Cres, Long Thread, Self-Locking and Nonlocking	AG	
<u>BACB30U</u>	Bolt, 82 Deg CSK head (1/64 oversized) (ok to procure per standard)	NEW	
<u>BACB30US</u>	Bolt, 12 Point Head, 220 KSI Min Tensile, 125 KSI Min Shear, Nickel Alloy 718 (Nominal and Oversize)	BH	
<u>BACB30VF</u>	Bolt, 100 Deg Reduced Head, Cross Recess, 95 KSI Shear, Short Thread, 6AL-4V Titanium (Nominal and Oversize)	Y	
<u>BACB30VN</u>	Bolt, Lock, Shear, Protruding Head, 95 KSI Shear, Titanium, Lightweight	V	
<u>BACB30VT</u>	Bolt, Protruding Head, Hex Drive, 95 KSI Shear, 6SL-4V Titanium, Lightweight (Nominal and Oversize)	AR	
<u>BACB30Y</u>	Bolt, Csk Head (1/64 Oversize)	NEW	

<u>BACB30YK</u>	Bolt, Protruding Tension Head, Hex Drive, 125 KSI Shear, Nickel Alloy 718 (Nominal And Oversize)	R	
<u>BACB30YM</u>	Bolt, 100 Deg Tension Head, Hex Drive, 125 KSI Shear, Nickel Alloy 718 (Nominal and Oversize)	N	
<u>BACB30YN</u>	Bolt, 100 Deg Reduced Shar Head, Hex Drive, 125 KSI Shear, Nickel Alloy 718 (Nominal and Oversize)	J	
<u>BACB30YP</u>	Bolt, Close Tolerance, 100 Deg Reduced Shear Done Head, Hex Drive, 95 KSI Shear, 6AL-4V Titanium, Lightweight	AA	
<u>BACB30ZB</u>	Bolt, Hex Head, Short Thread, Close Tol, Alloy Steel	E	
<u>BACC30AB</u>	Collar, Preload, Shear A286 Cres, 450 F and 900 F (Nominal and Oversize)	AF	
<u>BACC30BH</u>	Collar, Preload, Tension, Reduced Hex, Cres	AC	
<u>BACC30BK</u>	Collar, Shear, Lockbolt, Reversible, TI Pin, Lightweight	J	
<u>BACC30BL</u>	Collar, Preload, Shear, 7075-T73 Aluminum Alloy (For Lightweight Hex Drive Shear Bolts)	L	
<u>BACC30BQ</u>	Collar Assembly, Preload, Shear, 7075-T73 Aluminum, Cres Washer, Self-Aligning (For Lightweight Hex-Drive Shear Bolts)	M	
<u>BACC30BS</u>	Collar, Reduced Hex, Preload, Shear, Cres (For Lightweight Hex Drive Bolts, Standard or .0156 Oversize)	V	
<u>BACC30CP</u>	Collar, Preload, Tension, 17-4PH Corrosion Resistant Steel (Nominal and Oversize)	L	
<u>BACC30M</u>	Collar, Preload, Shear, 2024-T6 Aluminum Alloy (For Hex Drive Shear Bolts, Standard or .0156 Oversize)	AF	
<u>BACC30X</u>	Collar, Preload, Tension 303 Se Cres	V	
<u>BACC50AP</u>	Cover, Seal, Fastener, Anti-Sparking, Molded, Polysulfide	P	
<u>BACD2010 CIR 1</u>	Cutouts, Holes for Mounting, Circles with One Slot/Hole/Nub	D	
<u>BACD2010 CIR 2</u>	Cutouts, Holes for Mounting, Circles with Two Slots/Holes/Nubs	ORG	
<u>BACD2010 SQUAR</u>	Cutouts, Holes for Mounting, Squares	ORG	
<u>BACD2023</u>	Serrations, Flat, Parallel	B	
<u>BACD2033</u>	Grooves, Cable-Machined, Standard Dimension for	B	

<u>BACD2074</u>	Fastener Codes and Symbols - Design Detail	BF	
<u>BACD2079</u>	Helical Coil Insert Hole Detail	D	
<u>BACD2086</u>	Threads, Decreased Major Diameter, Contolled Radius Root	ORG	
<u>BACD2096</u>	Duct Ends, Beaded Plastic, Reduced Tolerance	B	
<u>BACD2097</u>	Surface Texture (U.S. Customary and Metric)	AA	
<u>BACF19F</u>	Fitting, Lubrication, Hydraulic, Surface Check, .250-28 Taper Threads, Steel	E	
<u>BACF3F</u>	Filler, Flat, Rectangular, Aluminum Alloy	AG	
<u>BACG20Z</u>	Grommet, Caterpillar	AA	
<u>BACI12AE</u>	Insert, Screw Thread, Coarse and Fine, Screw-Locking, Helical Coil, Cres	H	
<u>BACN10GH</u>	Nut, Spacer Plate, Two Lug, Light Duty (Threads in Small End)	AA	
<u>BACN10HR</u>	Nut, Self-Locking, 12 Point, 220 KSI Tensile, Hight Reliability, 450 F and 900 F	BT	
<u>BACN10JA</u>	Nut, Plate, Self-Locking, One Lug, Floating, Low Height, 160 KSI, 450 F and 900 F	AJ	
<u>BACN10JB</u>	Nut, Plate, Self-Locking, One Lug, Floating, Low Height, 160 KSI, 450 F and 900 F	AE	
<u>BACN10JC</u>	Nut, Self-Locking, Hex, Low Height, 450 F and 900 F	BB	
<u>BACN10JD</u>	Nut, Castellated, HEX, 80 KSI, 125 KSI and 160 KSI, 450 Deg F and 900 Deg F	U	
<u>BACN10JN</u>	Nut, Plate, Self-Locking Two Lug, Floating, Plain Base, 450 F and 900 F	AE	
<u>BACN10JP</u>	Nut, Plate, Self-Locking, Miniature, Plain Base, 450 F and 900 F	AB	
<u>BACN10JR</u>	Nut, Plate, Self-Locking, Two Lug, Plain, Floating and CSK, 450 F and 900 F	AE	
<u>BACN10JS</u>	Nut, Plate, Self-Locking, Floating, Counterbored, One or Two Lug, 450F and 900F	AA	
<u>BACN10JT</u>	Nut, Plate, Self-Locking, Self-Aligning, 450F and 900F	T	
<u>BACN10JZ</u>	Nut, Plate, Self-Locking, Floating, Self-Sealing, Cap, 250 F, 350 F and 450 F	AH	
<u>BACN10KB</u>	Nut, Plate, Self-Locking, One Lug, Plain, Floating and Countersunk, 450 F and 900 F	AA	
<u>BACN10KE</u>	Nut, Plate, Self-Locking, Floating, 450 F and 900 F	AM	

<u>BACN10TL</u>	Nut, Spacer Plate, Light Duty	Y	
<u>BACN10TM</u>	Nut, Spacer Plate, Three Lug, Light Duty (Threads in Small End)	T	
<u>BACN10YF</u>	Nut Plate, Self Locking, Deep C'Bore, Two Lug, Floating, Miniature, Narrow Base, 450F and 900F	N	
<u>BACN10YK</u>	Nut, Gang Channel, Self-Locking, Variable Cbore, Cres Removable Nut	AH	
<u>BACN10YR</u>	Nut, Self-Locking, Reduced Hex, Low Height, A286 Cres, 450F and 900F	P	
<u>BACN10YT</u>	Nut, Self-Locking, Hexagon, Counterbored, Cres	W	
<u>BACN10ZC</u>	Nut, Barrel, Floating, Self-Locking, A286 Cres or Nickel Alloy 718	L	
<u>BACN10ZV</u>	Nut, Self-Locking, Hexagon, Counterbored, Aluminum Alloy, Lightweight	G	
<u>BACN11BW</u>	Nut, Plate, Self-Locking, Floating, Spring Loaded, Controlled Weight, A286 Nut Element	C	
<u>BACN11CC</u>	Nut, Self-Locking, Hexagon, Counterbored, Nickel Alloy 718 (Nominal and Oversized)	A	
<u>BACN11F</u>	Nut, Replaceable Nut Plate Elements, Self-Locking, Counterbored, Extended Reusability, Cres, 450 F	M	
<u>BACN11G</u>	Nut, Plate, Self-Locking, Floating, Variable Counterbore, Cres, Replaceable Nut, One Lug, Two Lug, Corner 450 F and 900 F	V	
<u>BACN11N</u>	Nut, Self-Locking, Castellated, Hex, Low (80 KSI) and Hight (125 KSI) Height, A286 Cres	L	
<u>BACN11P</u>	Nut, Plate, Self-Locking, Floating, Spring Loaded, A286 Nut Element	K	
<u>BACN11U</u>	Nut, Jam, Drilled and Undrilled, Standard and Thin Height, A286	D	
<u>BACN11Z</u>	Nut, Self-Locking, 12 Point, 180 KSI Tensile, 450 F and 900 F	W	
<u>BACP18BC</u>	Pin, Cotter (Split)	D	
<u>BACP18BD</u>	Pin, Straight, Headed, Drilled, Shank	E	
<u>BACP20AX</u>	Plug, Permanent, Drill Passage	M	

<u>BACR10AJ</u>	Retainer, Nut, Two-Lug	H	
<u>BACR10AL</u>	Retainer, Floating Barrel Nut	M	
<u>BACR15AD</u>	Rivet, 100 Deg Head, Aluminum Alloy (.0312 Oversize Shank)	AL	
<u>BACR15BA</u>	Rivet, 100 Deg Precision Head, Close Tolerance Shank	BB	
<u>BACR15BB</u>	Rivet, Universal Head, Close Tolerance Shank	BB	
<u>BACR15DR</u>	Rivet, Blind Nonstructural (Pull Thru Type)	AJ	
<u>BACR15FP</u>	Rivet, Blind, 100 Deg Flush Head, Locked Stem, Self-Plugging	AC	
<u>BACR15FT</u>	Rivet, Modified Universal Head, Close Tolerance Shank	AL	
<u>BACR15GF</u>	Rivet, 100 Degree Precision Shear Head	M	
<u>BACS12ER</u>	Screw, 100 Deg Head, Cross Recess, Full Threaded, 6AL-4V Titanium	AU	
<u>BACS12GU</u>	Screw, Hex Head With Cross Recess, Titanium, 160 KSI	R	
<u>BACS40R</u>	Shim, Laminated, Aluminum Alloy, Cres and Titanium, Surface Bonded	AM	
<u>BACS53B</u>	Stud, Ground, Electrical (35 Ampere)	R	
<u>BACW10BP</u>	Washer, Plain and Countersunk, (Nominal, .0156 and .0312 Oversize) Alloy Steel and Cres	AH	
<u>BACW10E</u>	Washer, Internal Tooth	NEW	
<u>BACW10EC</u>	Washer, Lock-Spring, Helical	C	
<u>BACW10EU</u>	Washer, Lock, Rod End, Extra Strength, High Profile Lug	B	
<u>BACW10P</u>	Washer, Flat, Miscellaneous	FP	
<u>BDS-110</u>	Dimensioning and Tolerancing (ASME Y14.5-2009)	B	
<u>BMS10-100</u>	Flexible Corrosion Inhibiting Coatings	C QPL-A	
<u>BMS10-110</u>	Interior Decorative Heat Cured Powder Coating	C QPL REV -	
<u>BMS10-11</u>	Chemical and Solvent Resistant Finish	AD QPL - A	

<u>BMS10-20</u>	Corrosion Resistant Finish for Integral Fuel Tanks	P QPL - ORG	
<u>BMS10-26</u>	Plastic Film For Markers	W QPL-NEW	
<u>BMS10-60</u>	Protective Topcoat	AA QPL - C	
<u>BMS10-79</u>	Urethane Compativle, Corrosion Resistant Primer	T QPL - ORG	
<u>BMS10-83</u>	Interior Decorative Urethane Paint System	R QPL - NEW	
<u>BMS10-85</u>	Aluminum Pigmented Coating for Fasteners	V QPL - E	
<u>BMS10-86</u>	Fluoropolymer Filled Coating	T QPL REV -	
<u>BMS11-7</u>	Cleaning Solvent, Pre-Sealing	J QPL REV A	
<u>BMS15-5</u>	Absorbent Wipers for Process Cleaning	H	
<u>BMS1-72</u>	Silicone Rubber, Fire Retardant, for Aircraft Interiors	G QPL - C	
<u>BMS20-1</u>	General Requirements for Aluminum Alloy Extrusions	C	
<u>BMS20-2</u>	General Requirements for Aluminum Alloy Sheet and Plate	C	
<u>BMS3-11</u>	Hydraulic Fluid, Fire Resistant	P QPL - ORG	
<u>BMS3-3</u>	Bonded Solid Film Dry Lubricants	Y	
<u>BMS3-33</u>	Grease, Aircraft, General Purpose	C QPL - A	
<u>BMS3-38</u>	Corrosion Inhibiting Material, Non-Drying Paste	QPL - ORG	
<u>BMS3-8</u>	Solid Film Lubricant, Liquid Dispersed	F QPL - A	
<u>BMS5-105</u>	Urethane Adhesive for Bonding	M QPL-ORG	
<u>BMS5-109</u>	Room Temperature Curing Two Part Epoxy Adhesives	QPL - C D	

<u>BMS5-126</u>	Adhesive: Epoxy Polyamide, 2 Component	QPL - G H	
<u>BMS5-45</u>	Fuel Tank Sealant	M QPL - NEW	
<u>BMS5-63</u>	Firewall Sealant, Hydraulic Fluid Resistant	N QPL - A	
<u>BMS5-89</u>	Corrosion Inhibiting Adhesive Primer	T QPL Rev A	
<u>BMS5-95</u>	Pressure and Environmental Sealant-Chromate Type	U QPL To Rev U	
<u>BMS7-122</u>	Consumable Electrode Vacuum Arc Remelted 4330 Modified (AMS 6411) Steel	E	
<u>BMS7-186</u>	Aluminum Alloy Forgings	M	
<u>BMS7-240</u>	15-5PH (UNS S15500) Sheet, Plate, and Strip	H	
<u>BMS7-254</u>	Aluminum Alloy Plate, 2324	QPL - A L	
<u>BMS7-28</u>	Steel Bars, Rods and Forging Stock (4340)	G	
<u>BMS7-306</u>	High Strength, Corrosion Resistant Aluminum Alloy Extrusions, 7150-T7751X	QPL - C K	
<u>BMS7-323</u>	High Strength Fatigue Tolerant, Stress Corrosion Resistant 7050 Aluminum Alloy Plate	QPL-F E	
<u>BMS7-353</u>	Copper-Beryllium Alloy Bars, Rods, and Mechanical Tubing, 98Cu-1.9Be, (UNS C17200) Solution Treated and Aged	QPL - NEW A	
<u>BMS7-373</u>	Copper Nickel Tin Alloy Bar, Extruded Rod and Tube, 77Cu-15Ni-8Sn (UNS 72900)	QPL-C C	
<u>BMS8-317</u>	Polyeter Ether Ketone (PEEK) Thermoplastic Injection Molding Resin	QPL - NEW B	
<u>BPS-B-111</u>	Bearing, Plain, PTFE Lined, Self-Aligning	F	
<u>BPS-B-79</u> <u>BPS-B-79SUP</u>	Bearing, Ball - Airframe, Antifriction	J Y	
<u>BPS-B-80</u>	Bearing, Roller, Airframe	L	
<u>BPS-B-80SUP</u>	Bearing, Roller, Airframe	F	
<u>BPS-F-69</u>	Fasteners, Externally Threaded	BJ	
<u>BPS-N-70</u>	Nut, Self-Locking	AV	
<u>BPS-R-131</u>	Rivets, Solid	Y	
<u>BSS7002</u>	Storage of Time and Temperature Sensitive (TATS) Materials	AG	

<u>BSS7011</u>	Guidelines for the Application of Paint	C	6-1 6-3
<u>BSS7015</u>	Dimensional Control of Castings and Forgings	ORG	
<u>BSS7022</u>	Procedures and Equipment for Measurement of Fastener Holes	A	6-9
<u>BSS7039</u>	Liquid Penetrant Inspection	D	6-4 6-9
<u>BSS7040</u>	Magnetic Particle Inspection	C	
<u>BSS7048</u>	Eddy Current Inspection, Discontinuities	D	
<u>BSS7055</u>	Ultrasonic Inspection, Wrought Products	B	6-4 6-5
<u>BSS7083</u>	Torque Procedures and Tools for Fastener Installation	E	
<u>BSS7084</u>	Pre-Approved Statistical Sampling Plans	A	
<u>BSS7090</u>	Requirements for Abrasive Materials	A	
<u>BSS7096</u>	Hole Pattern Accuracy Qualification for CNC Machines in Accordance With BAC5114	ORG	
<u>BSS7217</u>	Air Cleanliness, Shop Compressed Air	C	
<u>BSS7219</u>	Integrannual Attack, Test Method	E	
<u>BSS7225</u>	Adhesion, Tape Test	L	
<u>BSS7230</u>	Determination of Flammability Properties of Aircraft Materials	H	
<u>BSS7234</u>	Viscosity, Zahn	D	
<u>BSS7235</u>	Adhesion Test Method, Plating	B	
<u>BSS7286</u>	Statistical Process Control of Designated Engineering Characteristics	F	
<u>BSS7325</u>	Gravimetric Method for Determining the Percent Hydration of Sealed Anodic Coatings	B	
<u>BSS7343</u>	Nondestructively Determining Presence of Non-Visible Coating, Test Method Using Resistance Probe	F	
<u>BSS7348</u>	Rate Testing Procedure for Chemical Removal of Metal	A	
<u>BSS7351</u>	Eddy Current Electrical Conductivity - Direct Reading Method	G	

<u>BSS7413</u>	Non-Destructive Thickness Measurement of Non-Conductive Coatings Applied to Ferrous and Non-Ferrous Alloys	A	
<u>BSS7600</u>	Employee Certification, General Requirements	Y	6-16
<u>BSS7604</u>	Sealing Operations, Personnel Certification for	AH	
<u>BSS7617</u>	Electrical Bonding and Grounding, Employee Certification for	R	6-6
<u>BSS7619</u>	Installation of Safetying Devices, Employee Certification For	E	
<u>BSS7646</u>	Hardness Testing of Metals, Personnel Certification for	E	6-2 6-3
<u>BSS7651</u>	Direct Reading Conductivity Inspection, Personnel Certification for	B	6-1
<u>BSS7698</u>	Nondestructive Inspection, Employee Certification For	J	
<u>D1-8007</u>	User Guide for Statistical Sampling Plans	H	
<u>D2-5000</u>	Protective Finish Codes	CH	
<u>D33200-1</u>	Boeing Supplier's Tooling	AT	
<u>D36001-1</u>	Bar Code Standards	M	
<u>D37512-3</u>	Advance Ship Notice Label	P	
<u>D37520-1</u>	Supplier's Part Protection Guide - Introduction	R	
<u>D37520-4</u>	Part Preservation and Protection Standards	M	
<u>D37522-1</u>	Introduction to Material Handling, Product Packaging, Storage, and Shipping Support	L	
<u>D37522-2</u>	Program Requirements	H	
<u>D37522-5</u>	Preparation for Shipment	N	
<u>D37522-5-1</u>	Wood Packaging Material Compliance	A	
<u>D37522-5-2</u>	Packaging Best Practices	ORG	
<u>D37522-6</u>	Supplier Packaging	AD	
<u>D37522-6-2</u>	787 Packaging Requirements	ORG	
<u>D37522-6-4</u>	777X Packaging Requirements	ORG	
<u>D6-10970</u>	Cast Surface Roughness Comparator	D	
<u>D6-1276</u>	Control of Materials and Processes for Designated Parts an	P	
<u>D6-17775</u>	Repair Procedures for Finishes and Coatings	H	
<u>D6-5000</u>	Special Commercial Airplane Company Finish Codes	BN	
<u>D6-51991</u>	Quality Assurance Standard for Digital Product Definition and Boeing Suppliers	N	

<u>D6-56199</u>	Hardware and Software Compatibility Requirements for Suppliers Use of BCA Catia Native Datasets as Authority for Design, Manufacturing and Inspection	AD	
<u>D6-81491</u>	Usage of Catia Native, Catia IGES and PDM Step Datasets	F	
<u>D6-85622</u>	Foreign Object Debris/Foreign Object Damage (FOD) Prevention Requirements for Boeing Suppliers	New	
<u>D6-85748</u>	Aerospace Operator Self-Verification Programs	New	
<u>D6-86587</u>	Customer Sensitive and Aesthetic Acceptance Criteria	D	
<u>M0000204</u>	STAINLESS STEEL WIRE	C	
<u>M0000332</u>	COPPER ALLOY, BAR	D	
<u>M0000454</u>	ALUMINUM ALLOY, BAR	E	
<u>M0000462</u>	ALUMINUM ALLOY, FORGING	D	
<u>M0000605</u>	ALUMINUM ALLOY PLATE	G	
<u>M0000675</u>	ALLOY STEEL BAR	B	
<u>M0001067</u>	STAINLESS STEEL BAR	B	
<u>M0001277</u>	ALUMINUM ALLOY, PLATE	F	
<u>M0001383</u>	STAINLESS STEEL ROUND BAR	B	
<u>M0001542</u>	ALUMINUM ALLOY EXTRUDED SHAPE	C	
<u>M0001588</u>	ALUMINUM ALLOY PLATE	C	
<u>M0001808</u>	ALUMINUM ALLOY CASTING	C	
<u>M0002731</u>	ALUMINUM ALLOY LAMINATED SHIM	C	
<u>M0003153</u>	ALUMINUM ALLOY, HINGE HALF	B	
<u>M0003398</u>	STAINLESS STEEL, BAR	C	
<u>M0003407</u>	ALUMINUM ALLOY PLATE	B	
<u>M0004205</u>	ALUMINUM ALLOY EXTRUDED SHAPE	B	
<u>M0004360</u>	TITANIUM ALLOY SHEET	B	
<u>M0004378</u>	ALUMINUM ALLOY EXTRUDED SHAPE	A	
<u>M0004475</u>	ALUMINUM ALLOY EXTRUDED SHAPE	B	
<u>M0004737</u>	TITANIUM ALLOY SHEET	C	
<u>M0004758</u>	ALUMINUM ALLOY PLATE	A	
<u>M0004792</u>	ALUMINUM ALLOY EXTRUDED SHAPE	A	
<u>M0004881</u>	TITANIUM ALLOY, PLATE	D	
<u>M0005001</u>	ALUMINUM ALLOY, PLATE	D	

M0005002	ALUMINUM ALLOY PLATE	A	
M0005034	COPPER ALLOY ROD	A	
M0005681	ALUMINUM ALLOY EXTRUDED SHAPE	A	
M0007044	ALUMINUM ALLOY EXTRUDED SHAPE	B	
M0007735	ALUMINUM ALLOY EXTRUDED SHAPE	B	
M0008078	ALUMINUM ALLOY, EXTRUDED SHAPE	B	
M0008876	ALUMINUM ALLOY BARE SHEET	B	
M0009290	ALUMINUM ALLOY EXTRUDED SHAPE	A	
M0009844	COPPER ALLOY, ROD	C	
M0013456	ALUMINUM ALLOY PLATE	B	
M0013457	ALUMINUM ALLOY PLATE	B	
M0013798	COPPER ALLOY ROD	B	
M0017568	ALUMINUM ALLOY, EXTRUDED SHAPE	C	
M0017771	ALUMINUM ALLOY, EXTRUDED SHAPE	B	
M0022136	ALUMINUM ALLOY, EXTRUDED SHAPE	C	
M0022476	ALUMINUM ALLOY EXTRUDED SHAPE	A	
MA006W	ALUMINUM ALLOY, PLATE	E	
MA194M075	ALUMINUM ALLOY PLATE	F	
MA324D948E	STAINLESS STEEL SHEET	F	
MA435X8-1	ALUMINUM ALLOY, EXTRUDED SHAPE	E	
MA846W337	ALLOY STEEL, BAR	F	
MA912D0	ALUMINUM ALLOY, EXTRUDED SHAPE	E	
MC029T	STAINLESS STEEL, HEXAGONAL BAR	D	
MC475K	ALUMINUM ALLOY BARE SHEET	H	
MC509M	TITANIUM ALLOY BAR	K	
MC594R	ALUMINUM ALLOY, BARE SHEET	C	
MC912E02	ALUMINUM ALLOY EXTRUDED SHAPE	C	
MD172K785N	ALUMINUM ALLOY PLATE	G	
ME098W	STAINLESS STEEL SHEET	F	
ME665E	STAINLESS STEEL BAR	D	
ME872W	ALUMINUM ALLOY, EXTRUDED SHAPE	E	
MF070K0	STAINLESS STEEL PLATE	H	
MF393C	ALUMINUM ALLOY PLATE	F	
MF430X145	ALUMINUM ALLOY, HAND FORGING	F	
MF478E	ALUMINUM ALLOY, HEXAGONAL BAR	F	
MF531D768	ALUMINUM ALLOY BAR	E	
MF731F	ALUMINUM ALLOY PLATE	E	
MH231F130E	STAINLESS STEEL BAR	K	

MH457K000A	BMS 7-306 7150 T77511 EXTRUDED BAR	D	
MH507F93	ALUMINUM ALLOY PLATE	E	
MH522N826W	ALUMINUM ALLOY EXTRUDED BAR	F	
MH754P	STAINLESS STEEL BAR	J	
MK198L	COPPER ALLOY, ROUND BAR	F	
MK508F94	ALUMINUM ALLOY PLATE	E	
MK519N903	ALUMINUM ALLOY PLATE	E	
ML139R	ALLOY STEEL, BAR	D	
ML177K393M	ALUMINUM ALLOY PLATE	G	
ML283A	ALUMINUM ALLOY BAR	G	
ML309E	STAINLESS STEEL BAR	F	
ML609A	ALUMINUM ALLOY, CLAD SHEET	J	
ML661V	ALUMINUM ALLOY EXTRUDED BAR	F	
ML680T651	ALUMINUM ALLOY, HANF FORGING	G	
MM729H	ALUMINUM ALLOY, ROUND BAR	C	
MMS149	Aluminum Alloy 2124 Plate (A Modification of AMS-QQ-A-250/29)	M Addend 1 Rev L	
MMS332	Hight Temperature Resistant Fuel Tank Filleting and Fay Surface Sealant	L Addend 1 Rev L	
MMS423	Low V.O.C. - Low Density Epoxy Primer	D Addend 1 Rev K	
MN103A	ALUMINUM ALLOY PLATE	J	
MN320H238	ALUMINUM ALLOY PLATE	G	
MN430H338	ALUMINUM ALLOY PLATE	F	
MN983W	ALUMINUM ALLOY PLATE	E	
MP260T	ALUMINUM ALLOY BARE SHEET	M	
MP524X	ALUMINUM ALLOY BARE SHEET	H	
MP929A	ALUMINUM ALLOY, BAR	E	
MP971L	ALUMINUM ALLOY, TUBING	E	
MR227K	ALUMINUM ALLOY EXTRUDED SHAPE	C	
MT051D	STAINLESS STEEL SHEET	F	
MT908P	ALUMINUM ALLOY PLATE	D	
MV248W	ALUMINUM ALLOY, BAR	E	
MV412H	STAINLESS STEEL BAR	D	
MW100H	ALUMINUM ALLOY BARE SHEET	E	
MX010W718	ALLOY STEEL, FORGED BLOCK	D	

MX081P	ALUMINUM ALLOY EXTRUDED BAR	F	
MX211F	ALUMINUM ALLOY, CLAD SHEET	L	
MX627P	QQ-A-225/9 7075 T73 ROD	E	
MX832C	ALUMINUM ALLOY PLATE	D	
MX916X894D	ALUMINUM ALLOY PLATE	F	
MX922E	ALUMINUM ALLOY PLATE	D	
MY005H	ALUMINUM ALLOY BARE SHEET	H	
MY875M	ALUMINUM ALLOY BARE SHEET	F	
MY942M44	ALUMINUM ALLOY, DIE FORGING	F	
N0000181	SYNTHETIC GREASE	G	
N0000698	FIREWALL SEALANT, KIT	B	
N0000838	NAPTHA BLEND, SOLVENT	B	
N0001898	FLUOROSILICONE, UNCURED STOCK	B	
N0003099	BMS1-72 MOLDED PART RAW MATERIAL	A	
N0006639	FIREWALL SEALANT, KIT	B	
N0006642	NYLON, ROD	B	
N0038928	ACETAL SHEET	B	
N0039187	MISCELLANEOUS, MOLDED PART	C	
N0039267	SILICONE, SHEET	B	
ND737T	NYLON, ROD	C	
NF990F	POLYSULFIDE, KIT	K	
NM373V	FIREWALL SEALANT, KIT	D	
NP351K	LOW TEMPERATURE GREASE	E	
NT893D19	EPOXY POWDER	E	
NW610R62	POLYTETRAFLUOROETHYLENE TAPE	G	
PS10010	Training and Certification Requirements	K	
PS11217	Sealing Methods, Aircraft	BG	
PS12100	Stripping Organic Coatings: Brush or Spray Application	N	
PS12105	Stripping Organic Coatings By Immersion	H	
PS13201	Anodizing, Aluminum Alloys	AN	
PS13204	Conversion Coating, Brush and Spray	AM	
PS13209	Coating, Multicolored Chemical Conversion of Aluminum Alloys By the Immersion Process	W	
PS13525	Polyurethane Corrosion Resistant Coating; Spray Application of	AG	
PS13630	Painting of F/A-18 and AV-8 Aircraft	AH	
PS13630.1	Painting at Detail and Assembly Level	AJ	
PS13630.3	Rework of Painted Surfaces	J	

<u>PS16001</u>	Marking of Fabricated Parts	CE	
<u>PS17031</u>	Bearings/Bushings, Grooved Outer Race; Staking of	AA	
<u>PS17034</u>	Bushings, Installation of	L	
<u>PS17169</u>	Bonding and Grounding; Electrical	AP	
<u>PS19000</u>	Installation of Fasteners	AB	
<u>PS19110</u>	Fasteners, Solid Rivets; Installation of	W	
<u>PS19121</u>	Fasteners, Locked Spindle Blind Rivets; Installation of	AA	
<u>PS19402</u>	Hole Preparation - Feeds and Speeds	AR	
<u>PS20001</u>	Protection of Parts During Fabrication and Temporary Storage	AC	
<u>PS20004</u>	Rework of Scratched, Abraded or Corroded Surfaces	L	
<u>PS20009</u>	Metallic Materials and Parts; Straightening of	J	
<u>PS20016</u>	Barrel Tumbling and Vibratory Finishing	D	
<u>PS20018</u>	Surface Finish Requirements for Round Holes	F	
<u>PS20722</u>	Hole Masking for Enhanced Process Controlled Metallic Parts	B QPL REV C PSD F-15_MQ-25_T-7A REV -	
<u>PS23038</u>	Authority for Material Substitution	V	MQ-25 REV -
<u>PS23041</u>	Machined Parts, Requirements and Acceptance Criteria For	W	F-15_MQ-25_XSP REV -